Services & Equipment

**Tube Bending**
- CNC rotary draw bending
- CNC compression bending
- CNC interpolation bending

**Roll Bending**
- NC roll bending
- Ram press bending

**End Forming/Finishing**
- Chamfering
- Sizing (expansion/reduction)
- Flaring
- Beading

**Welding**
- Robotic and manual
- GMAW (Mig) and GTAW (Tig)
- Steel, stainless steel, aluminum

**Equipment**

**Tube Bending**
- BLM Dynam 3, 4 axis, 4 stack CNC tube bender
- Eagle Precision EPT 90, 3 axis CNC tube bender
- Eaton Leonard VB 200, 3 axis CNC tube bender
- Multi Systems MM5000 6 axis tube measuring system

**Roll Bending**
- Carell CPHV-70
- Carell CPHV-100

**End Forming/Finishing**
- Eagle Precision I/O-2000
- Eagle Precision E-2000
- Soco EF-AC/80
- Soco EF-PV/52

**Welding**
- Motoman Fab World II Robotic Arc Welding Cell
- Miller Auto Axxess 450
- Miller Maxtron 450
- Miller XMT 304 x 2
- Miller Dynasty 300 DX
- Lincoln STT II x 2
- Miller Invision 456 P
- Miller Synrowave 351
- Lincoln 350 Powerwave
- Profax 250 weld positioner
- PLC weld positioner x 2
Machining
CNC machining
Drilling
Tapping
Flow drill

HAAS VF-4 Vertical Machining Center (50” x 20” x 25”)
CNC Pro Trak DPM 5
CNC Pro Trak K2
Bridgeport mill x 4
Colchester Lathe
Surface grinder

Saw Cutting
Hydmech S-20A Series III CNC production mitering cut off saw
Pehaka Horizontal band saw
Powermatic Vertical band saw
JET Vertical band saw
Haberle 350 and 450 cold saws x 10
Turamat Deburr x 2

Punch Press
OBI Mechanical Punch Press 30T x 2
OBI Mechanical Punch Press 40T x 2
OBI Mechanical Punch Press 50T x 1
Hydraulic Punch Press 18T – 90T x 12

Tube Fabrication
Saw cutting
Punching
Flattening
Slotting
Notching

Vendor Managed
Kan Ban Systems
Inventory support
Daily deliveries

Outside Services for Turnkey
OEM Contract Manufacturing
Powder coating, primer, phosphate, e-coating and anodize
Precision sheet metal
Precision machining
Laser cutting
Solution heat treat, annealing and case hardening

We’re Here to Answer Your Questions
Visit our website for more information and to see our full line-up of equipment. Or if you’re in the neighborhood, contact us to arrange a tour of our facility in beautiful Marysville, WA.

Contact us today
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