

BENDING SOLUTIONS INC.

Tube Bending & Metal Fabrication

Services & Equipment

Tube Bending

CNC rotary draw bending
CNC compression bending
CNC interpolation bending

BLM Dynam 3, 4 axis, 4 stack CNC tube bender
Eagle Precision EPT 90, 3 axis CNC tube bender
Eaton Leonard VB 200, 3 axis CNC tube bender
Multi Systems MM5000 6 axis tube measuring system

Roll Bending

NC roll bending
Ram press bending

Carell CPHV-70
Carell CPHV-100

End Forming/Finishing Chamfering

Sizing (expansion/reduction)
Flaring
Beading

Eagle Precision I/O-2000
Eagle Precision E-2000
Soco EF-AC/80
Soco EF-PV/52

Welding

Robotic and manual
GMAW (Mig) and GTAW (Tig)
Steel, stainless steel, aluminum

Motoman Fab World II Robotic Arc Welding Cell
Miller Auto Axxess 450
Miller Maxtron 450
Miller XMT 304 x 2
Miller Dynasty 300 DX
Lincoln STT II x 2
Miller Invision 456 P
Miller Synrowave 351
Lincoln 350 Powerwave
Profax 250 weld positioner
PLC weld positioner x 2

Fully Equipped CNC tube and pipe bending, robotic welding, metal fabrication and contract manufacturing to OEM specs



more

Machining

CNC machining
Drilling
Tapping
Flow drill

HAAS VF-4 Vertical Machining Center (50" x 20" x 25")
CNC Pro Trak DPM 5
CNC Pro Trak K2
Bridgeport mill x 4
Colchester Lathe
Surface grinder

Saw Cutting

Hydmech S-20A Series III CNC production mitering cut off saw
Pehaka Horizontal band saw
Powermatic Vertical band saw
JET Vertical band saw
Haberle 350 and 450 cold saws x 10
Turamat Deburr x 2

Punch Press

OBI Mechanical Punch Press 30T x 2
OBI Mechanical Punch Press 40T x 2
OBI Mechanical Punch Press 50T x 1
Hydraulic Punch Press 18T – 90T x 12

Tube Fabrication

Saw cutting
Punching
Flattening
Slotting
Notching

Vendor Managed Kan Ban Systems

Inventory support
Daily deliveries

Outside Services for Turnkey OEM Contract Manufacturing

Powder coating, primer, phosphate, e-coating and anodize
Precision sheet metal
Precision machining
Laser cutting
Solution heat treat, annealing and case hardening



We're Here to Answer Your Questions

Visit our website for more information and to see our full line-up of equipment. Or if you're in the neighborhood, contact us to arrange a tour of our facility in beautiful Marysville, WA.

Contact us today

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